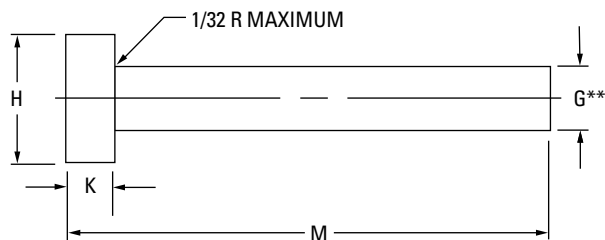


# D-M-E Standard EX Hotwork Ejector Pins

**INCH**  
DIMENSIONS



- Precision made of superior quality thermal shock resisting hotwork die steel
- Hot-forged heads provide uniform grain flow, higher tensile strength
- Outside diameter nitrided to 65-74 HRc hardness and finished to minimize wear
- Heads annealed for easy machining
- Centerless ground and polished outer diameter

ITEM PREFIX*	G	H	K	M-6		M-10		M-14		M-18		M-25	M-36	M-45
	PIN DIA	HEAD DIA	HEAD THICK	G** STD	G** .005 OVER- SIZE	G** STD	G** .005 OVER- SIZE	G** STD	G** .005 OVER- SIZE	G** STD	G** .005 OVER- SIZE	G** STD	G** STD	G** STD
EX9	1/8 (.125)	1/4	1/8											
EX10	9/64 (.140)	1/4	1/8											
EX11	5/32 (.156)	9/32	5/32											
EX12	11/64 (.171)	11/32	3/16											
EX13	3/16 (.187)	3/8	3/16											
EX14	13/64 (.203)	3/8	3/16											
EX15	7/32 (.218)	13/32	3/16											
EX16	15/64 (.234)	13/32	3/16											
EX17	1/4 (.250)	7/16	3/16											
EX18	17/64 (.265)	7/16	1/4											
EX19	9/32 (.281)	7/16	1/4											
EX20	19/64 (.296)	1/2	1/4											
EX21	5/16 (.312)	1/2	1/4											
EX22	21/64 (.328)	9/16	1/4											
EX23	11/32 (.343)	9/16	1/4											
EX24	23/64 (.359)	5/8	1/4											
EX25	3/8 (.375)	5/8	1/4											
EX26	25/64 (.390)	5/8	1/4											
EX27	13/32 (.406)	11/16	1/4											
EX28	27/64 (.421)	11/16	1/4											
EX29	7/16 (.437)	11/16	1/4											
EX30	29/64 (.453)	11/16	1/4											
EX31	15/32 (.468)	3/4	1/4											
EX32	31/64 (.484)	3/4	1/4											
EX33	1/2 (.500)	3/4	1/4											
EX34	17/32 (.531)	3/4	1/4											
EX35	9/16 (.562)	13/16	1/4											
EX37	5/8 (.625)	7/8	1/4											
EX39	11/16 (.687)	15/16	1/4											
EX41	3/4 (.750)	1"	1/4											
EX45	7/8 (.875)	1-1/8	1/4											
EX47	1" (1.000)	1-1/4	1/4											

\*\* = G Pin Diameter Tolerance:  $\begin{matrix} -.0003 \\ -.0006 \end{matrix}$  = G Pin Diameter Tolerance:  $\begin{matrix} -.0003 \\ -.0008 \end{matrix}$

### \* To create Item Numbers for EX Ejector Pins:

- Combine Item Prefix with the letter "M" and the length (M dimension) desired. (e.g. EX25M14, EX33M10)
- Add "OS" for ".005" oversized diameters (e.g. EX25M14OS, EX33M10OS)